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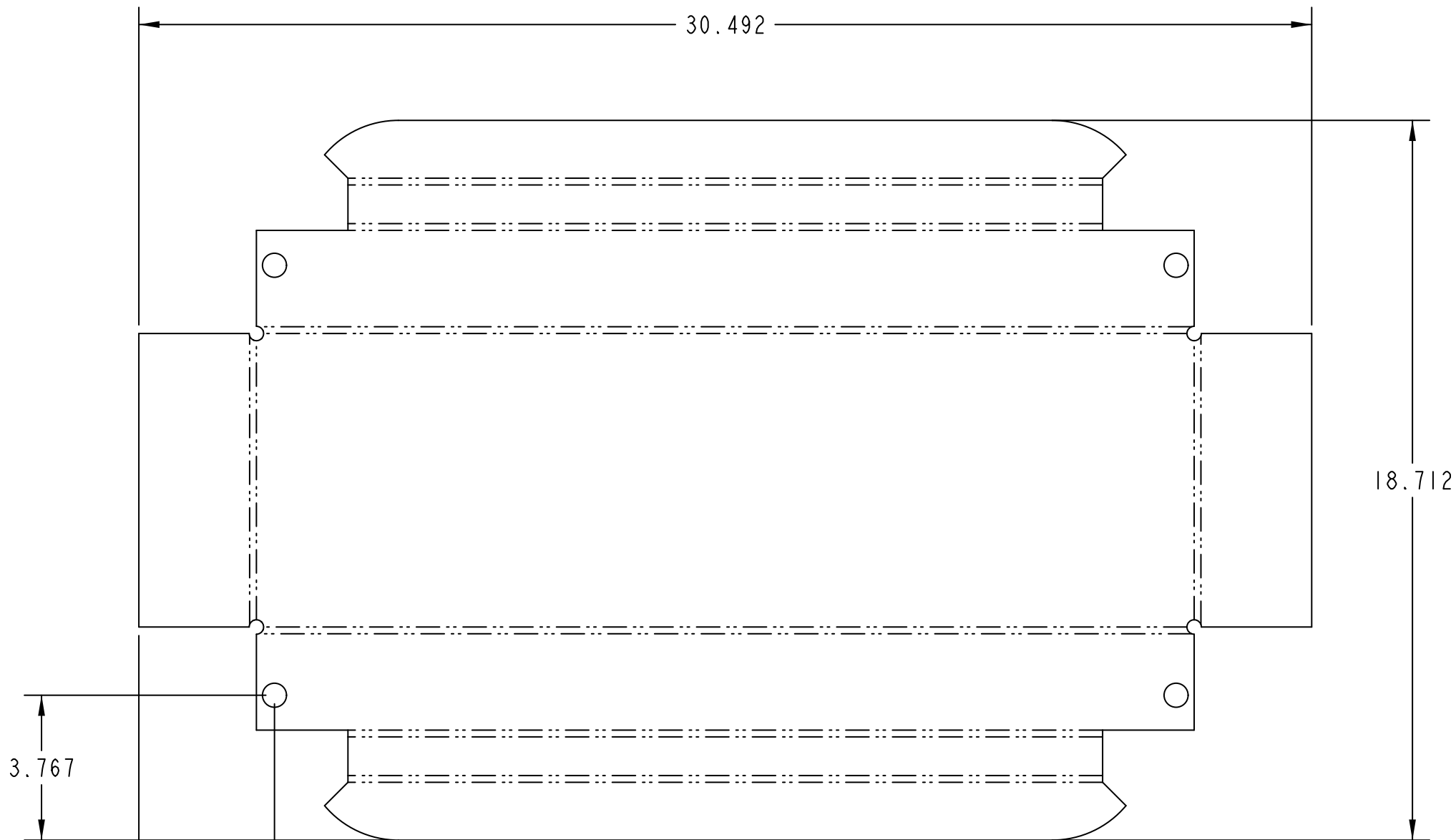
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REVISIONS				
REV	DATE	BY	NOTES	
1	20-JUN-07	J.L. FITCH	--	
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18.712

3.767

3.526

.125

ITEM	QTY	PART NUMBER	DESCRIPTION
BILL OF MATERIALS			

**fitch manufacturing solutions, inc.**  
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THIRD ANGLE PROJECTION

MATERIAL .125" AL, 5052-H32 BEND: RAD= .06, SHRINK= .056, COINED	FINISH NONE
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DESCRIPTION  
SAMPLE PART, FLAT LAYOUT

SIZE B	PART NUMBER SAMPLE_PART_FLAT	REV 1 20-JUN-07
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TOLERANCES	HOLE TOLERANCES	NOTES
ANGLES: ±1.0°	.013 +.004 .126 +.005 .251 +.005	1.) INTERPRET PER ASME Y14.5M-1994.
FRACTIONS: ±1/16	.125 -.001 .250 -.001 .500 -.001	2.) DIMENSIONS ARE IN INCHES [MM].
DECIMALS: .XX: ±.02	.501 +.008 .751 +.010 1.001 +.012	3.) PARENTHETICAL INFORMATION IS FOR REFERENCE ONLY.
.XXX: ±.010	.750 -.001 1.000 -.001 2.000 -.001	4.) BREAK SHARP EDGES AND CORNERS.
		5.) THIS DOCUMENT CONTAINS INFORMATION PROPRIETARY TO FITCH MANUFACTURING SOLUTIONS, INC. AND SHALL NOT BE USED FOR ANY PURPOSE OTHER THAN THAT FOR WHICH IT WAS OBTAINED.

CREATED IN PRO/ENGINEER SCALE: 0.280 SHEET: 1 OF 1

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